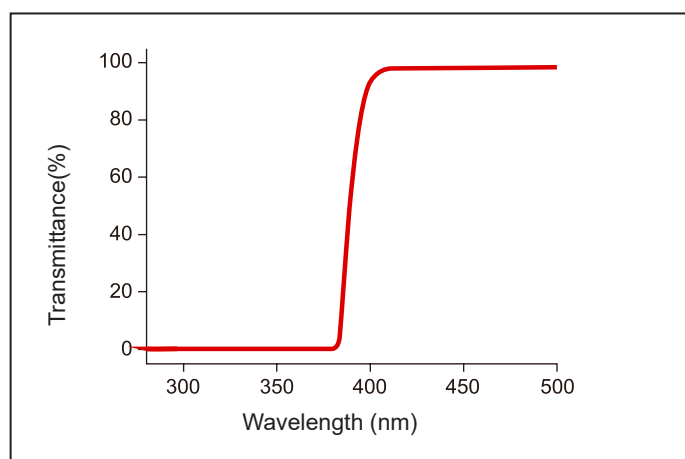


### Introduction

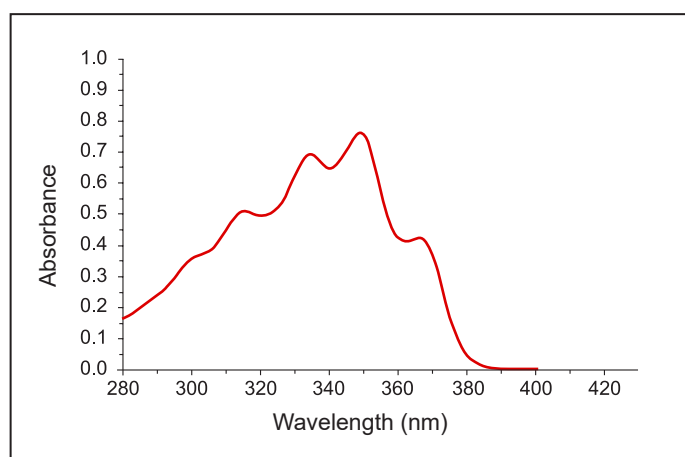
Chiguard® 380W is a highly efficient and non-staining UV absorber, covering both of UV-B and UV-C regions up to 400 nm. It is based on benzoxazinone structure which delivers a short-term heat stability up to 350 °C and a long term heat stability up to 160 °C. By a proprietary process, Chiguard® 380W is made to dissolve quickly in PET resin and to give a transparent appearance even with high dosage (as demonstrated in the Comparative Data section below).

Due to these non-staining and transparent properties, Chiguard® 380W is ideal for film/sheet/plate applications such as solar cell, window film, etc. Furthermore, Chiguard® 380W is registered on FDA and is approved for food contact applications such as PET bottles and food wrap films.

**Figure 1. Transmittance Spectrum**



**Figure 2. Absorbance Spectrum**

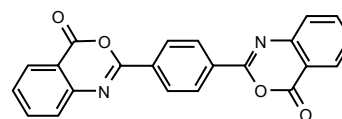


### Packaging

25 kg carton box with inner anti-static PE bag.

### Chemical Information

#### Structure



#### Chemical name

2,2'-(1,4-Phenylene)bis(4H-3,1-benzoxazin-4-one)

**CAS No.** 18600-59-4

**EINECS No.** 418-280-1 (REACH 1-100 t/a registered)

**FDA status** Approved (FCN No. 935)

### Physical Data

Odor : None  
Bulk density : 0.52 @20 °C  
Extinction coefficient (ε) : ca. 13,000 at 370 nm



### Specification

Appearance : Off-white to pale yellow fine powder  
Melting point : 300 °C min.  
Color (YI, 2 g sample) : 4.0 max.  
Volatile : 0.2% max.

### Solubility (g in 100ml solvent @ 25 °C)

Ethyl acetate : < 0.1  
Ethanol : < 1  
Methyl ethyl ketone : < 1  
DMF : 2  
Water : < 0.01

**Figure 3. Comparative Data**

Item	Chiguard® 380W	Incumbent
Color in powder (YI, 2 g sample)	<b>-2.2</b>	1.0
Color in solution (Hazen, 0.2% w/w in 1,2,4-trichlorobenzene)	<b>9.7</b>	17.5
Melt color at 370 °C (3 g sample)		
Transparency in PET plate (Extrusion temperature : 270 °C) <sup>a</sup>	Clear	Opaque
Long term heat stability (160 °C, one week) <sup>b</sup>	Pass	Pass

a. Sample plate (1/4" thick) is available upon request.