





TEMPERATURE CYCLE/THERMAL SHOCK CHAMBER

DEW CYCLE CHAMBER



Kusumoto Chemicals LTD.

WINTECH NEO, fully satisfying "Confidence", "Comfort" and "Convenience" with improved basic specification, environmental performance and user-friendly operation, launched on market.





Superior temperature recovery performance and uniform temperature distribution.

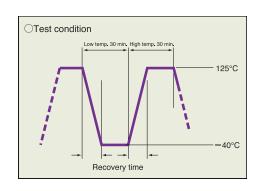
■ Shortest recovery time

WINTECH NEO achieved the shortest recovery time by featuring cooling/heating circuit system having excellent thermal refrigeration efficiency and optimized cold/heat storage materials at low and high temperature preparation rooms.

2 zone test (up-wind sensor)

(-40°C 30 min.⇔ +125°C 30 min.)

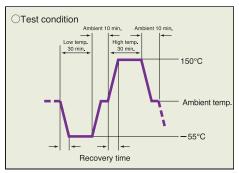
	NT550A	NT1250W	
Test room dimension (WxHxDmm)	370x330x400 (48L)	650x500x400(130L)	
Land	3.5kg	7.5kg	
Load	IC2.5kg + shelf 1kg	IC4.7kg + shelf 2.8kg	
Low. temp recovery time	53 sec.	1 min.	
High temp. recovery time	3.30 min.	3.10 min	



3 zone test (up-wind sensor)

 $(-65^{\circ}\text{C }30 \text{ min.} \Leftrightarrow \text{Room temp. } 10 \text{ min.} \Leftrightarrow +150^{\circ}\text{C }30 \text{ min.})$

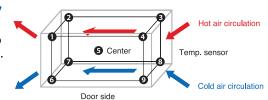
		-	
	NT1250W	NT2050W	
Test room dimension (WxHxDmm)	650x500x400 (130L)	700x500x600(210L)	
Land	7.5kg	26kg	
Load	IC4.7kg + shelf 2.8kg	IC20kg + shelf 6kg	
Low. temp recovery time	40 sec.	38 sec.	
High temp, recovery time	50 sec.	2 min	



■Superior temperature uniformity

(±1.0°C during stable condition)

Sufficient air circulation volume by sirocco fan maintains superior temperature uniformity.

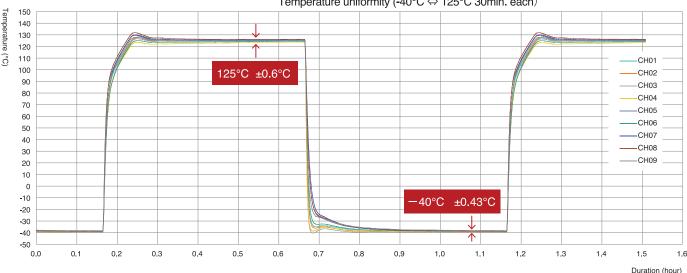


[Test condition]

High temp. exposure: 125°C 30 min. Low temp. exposure : -40° C 30 min.

Temp. uniformity data (2 zone test)

Temperature uniformity (-40°C \Leftrightarrow 125°C 30min. each)



*The temp. distribution data is actual value for example and not guaranteed one.

Controller is more comfortable and easy-to-use by wide-color LCD touch panel

Controller is reborn with enhanced user-friendly and comfortable operation because of newly equipped 7.5 inch wide-color LCD touch panel for improved operability and visibility Moreover, operation data is automatically recorded in memory and reviewed occasionally.



POINT 1

Large LED and color LCD with touch panel.

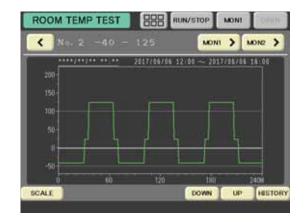
LED visually shows run status/error situation. 7.5 inch wide-color LCD touch panel achieves sophisticated program function as well as user-friendly operation.

POINT 2

Automatic recording function

Operation data automatically recorded even during pause situation.

Recorded data is reviewed on monitor display. Operation data is downloaded into USB.

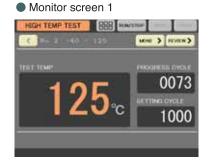


POINT 3

Various display function

Operation status, detailed explanation etc. is confirmed by various graphics.









Setting function supporting sophisticated performance and user-friendly operation

Easier input/edit of testing condition including temp., exposure time, cycle quantity etc. Particular setting function for resettable cycle counter is also adopted

Program edit screen



User-friendly operation easily to be understand

Program selectable window



Resettable counter



4 sets of resettable cycle counters are available as standard.



State-of-art maintenance capability

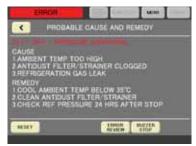
Operation status of refrigerator is always monitored by temperature sensor close to refrigerator. When an error occurs, operation status at the error is automatically served, which contributes prompt recovery through error condition.

Alarm screen



Error situation and time

Thinkable countermeasure screen



Trouble-shooting suggestion

Current value status



Status of refrigerating circuit etc., which is helpful to ordinally inspection

Main function

- ◆ Plenty program quantity Max. 30 programs (Program No.1 ~ No. 30)
- Under/lower temp. limit warning function
- Wait function
- Auto-start (run, pause)
- Calendar timer with test-end time
- Data download function at test room temp.
- Maintenance monitoring function
- High/low temp. exposure time Max.120 min.
 Ambient temp. exposure time Max. 99 min.

- Error data saving function
- Trouble-shooting suggestion
- ◆ Time signal output (Contact point AC250V 3A/3 channels)
- Interlock contact point (AC220V 10A,)
- Test end output (contact AC250V 3A)
- External alarm output (contact AC250V 3A)
- Communication program (RS485 option)

Hot-gas function (Option)

Long-term defrost free operation 1 month (approx. 750 hours) on NT2050W

Newly developed hot-gas function

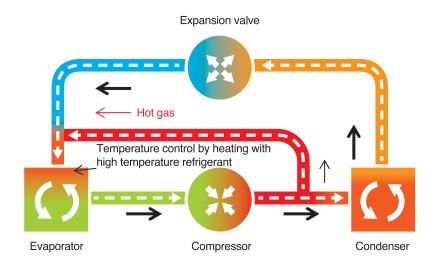


Drastic improvement of basic structure

- · Rigidity of main body
- Newly designed packing
- · Penetration parts (door, damper shaft)



Achievement of defrost-free operation more than 1 month (approx. 750 hours)

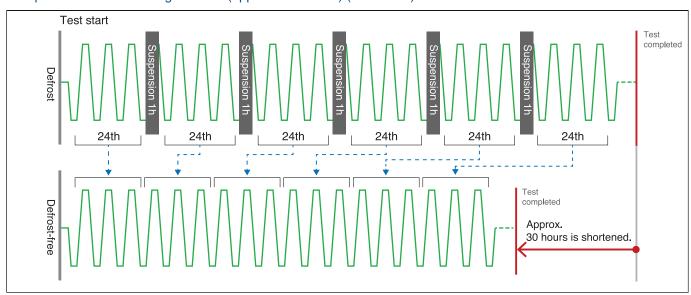


Conceptual diagram of hot gas control

- Hot-gas function contributes reduction of frost on refrigerating circuit.
 Testing time can be shortened. (Our comparison: -40°C/30 min. ~ +125°C/30 min. 2 zone)
- Hot-gas function creates a fluctuation of temperature during low temperture test due to switching hot gas and cold refrigerant.

	Model	NT2050W		
	High temp. exposure	+125°C 30 min.		
	Low temp. exposure	− 40°C 30 min.		
Test	Ambient temp.	Less than +23°C 60%Rh		
	Cooling water temp.	+25°C		
condition	Power supply	AC200V 3 ϕ 50/60Hz ±10%		
n	Sensor position	Down-wind		
	Specimen	Plastic mold IC: 7.0kg Specimen shelf: 3.0kg		
	Temp. recovery time	Within 5 min.		

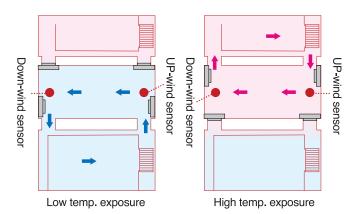
Comparison test time during 1 month (approx. 750 hours) (NT2050W)



Auxiliary function created by plenty feedback from end-users.

■ Down-wind temp. sensor (option)

In addition to up-wind sensor, down-wind sensor is adopted as standard.



Roof-centralized air exhaust mechanism (only air-cooling type)

Heat generated from refrigerator is exhausted from roof forcedly which contributes negative influence to surrounding equipment and space-saving.



■ Dustproof filter (only for air-cooling type)

Dustproof filter located at rear side prevents penetration of dust from outside.



■ Operation data download function

Various data not only during operation and pause but also at error is automatically saved. Such data is downloaded by USB memory with CSV format

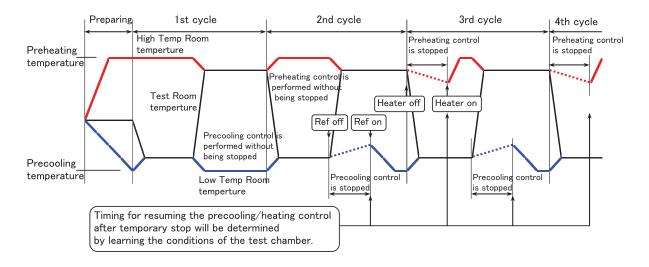




	- A:		. C	D	
	Date	Time	PV	sv	RunIndicate
	2016/12/1	22:52:33	125	125	-1
,	2016/12/1	22:52:48	125	-40	. 2
	2016/12/1	22:53:03	88	-40	. 2
,	2016/12/1	22:53:18	34	-40	2
6	2016/12/1	22:53:33	0	-40	2
ļ,	2016/12/1	22:53:48	-18	-40	2
	2016/12/1	22:54:03	-28	-40	2

■ ECO Specification

Unique "self-learning" function selects optimized timing of pre-cool and pre-heat temperatures by cycle.



■ Specifications Table (Air-cooling System)

				\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		, I -	V	
	.,	Mod	el	No.	NT550A	NT1050A	NT1250A	
emperature	switching	method				ig system by dampers (station		
ype of test		1			2-zone	and 3-zone temperature cyc	cle tests	
	Temperature			range of low temperature test		-65°C~0°C		
		Temperature range of high temperature test		range of high temperature test	+60°C∼+200°C			
		Т	em	perature recovery time		Within 4 minutes		
	Test	Ter	L	Lower soak temperature/time		−55°C/30 minutes		
	room	conditions Temperature recovery performance	[Room temperature soak time		5 minutes		
		erat ver	Test	Upper soak temperature/time		+150°C/30 minutes		
Performance		ons ure	^ [Specimen		Plastic mold IC: 2.5kg		
		0,	Ì	Control sensor position		Upwind		
	Lo-temp	Dragoslina	+	mnavatura vanga		-75°C to 0°C		
	room	Frecooning	lei	mperature range		-/3 C 10 0 C		
	Hi-temp	Preheating	tei	mperature range		+60°C to +225°C		
	room	aanoo guarar	ntoc	ad ambient temperature		+23°C±5°C		
	Performance-guaranteed ambient temperature Operable ambient temperature range			· · · · · · · · · · · · · · · · · · ·	+10°C~+35°C +10°C~+32°C			
	 ' 		mp	erature range		l .		
	Zone st					om, high temperature room,	· · · · · · · · · · · · · · · · · · ·	
	Internal	dimensions	(W:	×H×Dmm)	370x330x400mm	370x500x400mm	650x500x400mm	
	Externa	al dimensions	(W	/×H×Dmm)	1150x1800x1315mm	1150x1940x1720mm	1430x1940x1720mm	
	=>((0)))		((pro	otruding parts are not includ	ed)	
	Weight	(kg)			About 730kg	About 1050kg	About 1230kg	
Main body	\\/ithata	and load of th	o to	ot room	30	kg	100 kg	
	VVIIIISIA	Withstand load of the test room				(uniformly distributed load)		
	Maximu	ım number o	f sp	ecimen shelf boards	6 pieces	7 pie	eces	
	Allowable load of specimen shelf boards					5.0kg/piece		
		oen / close m				Single hinged door		
	Cable p				Φ50mm cable port (one on the left side of the main body)			
	00000		Т	Control system	7 55111111 542515	PID control method	are main souj)	
			ı	Power saving method	ECO operation (learning f	ECO operation (learning function included-stops precooling/preheating cont		
			ŀ	Display type	LCD graphic color display with touch panel (7.5")			
			ŀ	Display resolution	1°C		(1.0)	
			ŀ	Number of registrable programs	Lin to 20) programs (program No.1 to	No 20)	
			ŀ		Op 10 30	, , , ,	7 (10.30)	
				Number of temperature cycles	Up to 9,999 cycles			
	Tompore	ature controlle	١,	Soak time setting	High/low temp.: max. 120 min., Room temp.: max. 90 min.			
	Tempera	ature controll	²¹	Memory capacity		16GB		
Main unit			Interface Additional functions		USB2.0TYPE A connector Automatic start (start, standby), automatic defrost, wait, self monitor, test end time display, number of completed cycles display, troubleshooting display, precooling/preheating temperature automatic setting, warning log display, test end condition selection (cycle stop, complete stop after defrosting, prepare for another test after completion of a cycle), cycle counter with the reset function (4 conditions), test end output, time signal output (3 points), upper and lower temperature limits warning, specimen's temperature recovery control, error			
					message display, pause, Graphic display USB port, etc.			
	Temper	Temperature sensor				Pt100(JISC1604)		
	Pofrigo	ration circuit		Refrigeration method		Dual refrigeration system		
	rteilige	ration circuit		Refrigerant		R-404A and HFC-23		
	Heating	g circuit				Strip wire heater		
	Circulat	tion fan				Sirocco fan		
	Dampe	r driving med	har	nism	Air cylinder			
Protective device		Earth leakage breaker, fan thermal relay, circulation fan negative phase preventive relay, overheat protector for high temperature room, overheat protector for test room, everheat protector for low temperature room, upper/l temperature limits warning device for test room, refrigerator 1 & 3 overload r refrigerator 1 & 3 high and low pressure switch, proximity switch for damper, lock mechanism, sensor disconnection detection function, abnormal ambien temperature detection function, external alarm output, interlock terminal, etc AC200V, 3-phase, 50/60Hz, power supply fluctuation range: ±10%						
			-	Power supply Maximum electric power		I	I	
	Powers	supply		Maximum electric power consumption Operating current	19KVA	30KVA	32KVA	
			ı		26A	49A	50A	
rimary side			ŀ	Rated current	55A	87A	93A	
facilities	Refrige	rator exhaus	he		7.0kW	111		
						o be connected at the back		
	Air (for	air cylinder a	ctua	ation)	hose with external diameter	er of 6mm (external dimension	on)	
	Drainac	ge (for discha	rair	ng defrosted water, etc.)	The hose tip to be expose	ed to air (1 side), ϕ 8mm (in	ternal diameter) × <i>ф</i> 11n	
				<u> </u>	silicon hose	0 -1		
		plugs for cab	е р	oort	2 piece			
ccessories	<u> </u>	on manual				1 copy	-	
Mad d T	Test ce			d when ambient temperature is ±23	00 Hb = == '5' = 1'	1 copy	-#:	
Note 1 I Pe	mormance	ae ara dilarar	ntaa	va wnon ambiont tomporaturo ie ±22	"I the enecitication value a	rated voltage (200 V/) Off e	otting of F(() and hot a	

[Note 1] Performances are guaranteed when ambient temperature is +23°C, the specification value at rated voltage (200 V), Off setting of ECO and hot gas control. [Note 2] When temperature at the installation site is below +5 or over +35°C, the operation may be stopped for protection of the equipment. [Note 3] If temperature at the installation site exceeds 30°C, minimum temperature may not be maintained. [Note 4] Operating current (A) is the maximum current value that can be reached during a normal operation.. [Note 5] Maximum load current (A) is the maximum current that flows when all apparatuses are concurrently turned on, and this is used to determine the specifications of primary side equipment. [Note 6] When the optional items that provide changes in the main body structure, such as floor load carrying capacity, additional measuring hole are installed additionally, the performance specifications may change.

■ Specifications Table (Water-cooling System)

		<u> </u>	/lodel	No	NT1050W	NT1250W	NT2050W
Temperature	switching	method				g system by dampers (statio	
Type of test					2-zone	and 3-zone temperature cyc	ele tests
	Temperature			range of low temperature test		-65°C~0°C	
		Temperature range of high temperature test				+60°C~+200°C	
			Ten	perature recovery time	Within 4	minutes	Within 10 minutes
	Test	Ter per		Lower soak temperature/time	−65°C/30 minutes		
	room	npe	con	Room temperature soak time		5 minutes	
		Temperature recovery performance	Test conditions	Upper soak temperature/time		+150°C/30 minutes	
Performance		ure y 1ce	t	Specimen	Plastic mold IC: 2.5kg	Plastic mol	d IC: 5.0kg
				Control sensor position		Upwind	
	Lo-temp	Precoo	oling te	mperature range		-80°C to 0°C	
	room Hi-temp						
	room	Prehea	ating te	mperature range	+60°C to +225°C		
	Perforn	Performance-guaranteed ambient temperature			+23°C±5°C		
	Operable ambient temperature range			perature range	+5°C~+35°C		
	Zone st	tructure			3-zone system (test roo	om, high temperature room,	low temperature room)
	Interna	l dimension	ons (W	×H×Dmm)	370x500x400mm	650x500x400mm	700x500x600mm
	Evtorno	al dimonoi	ione (V	/v4vDmm)	1150x1940x1620mm	1430x1940x1470mm	1480x1940x1670mm
	Externa	ar unnensi	10115 (1	/×H×Dmm)	(pro	otruding parts are not includ	ed)
	Weight	(kg)			About 1000kg	About 1180kg	About 1280kg
Main body	Withete	and load c	of the to	est room	30 kg	100	kg
	VVIIIISIO	iliu loau c	or tile te	551 100111		(uniformly distributed load)	
	Maximu	um numbe	er of sp	pecimen shelf boards		7 pieces	
	Allowal	ole load o	f speci	men shelf boards	5.0kg	/piece	7.5kg/piece
	Door o	pen / clos	e mec	nanism		Single hinged door	
	Cable p	oort			Φ50mm cable port (one on the left side of the main body)		
				Control system	PID control method		
				Power saving method	ECO operation (learning function included-stops precooling/preheating control		
				Display type	LCD graphi	c color display with touch pa	anel (7.5")
				Display resolution		1°C	
				Number of registrable programs	Up to 30 programs (program No.1 to No.30)		
	Temperature controller			Number of temperature cycles	Up to 9,999 cycles		
				Soak time setting	High/low temp.: max. 120 min., Room temp.: max. 90 min. 16GB		
			troller	Memory capacity			
				Interface		USB2.0TYPE A connector	r
Main unit				Additional functions	Automatic start (start, standby), automatic defrost, wait, self monitor, test time display, number of completed cycles display, troubleshooting display precooling/preheating temperature automatic setting, warning log display, end condition selection (cycle stop, complete stop after defrosting, prepar another test after completion of a cycle), cycle counter with the reset func (4 conditions), test end output, time signal output (3 points), upper and low temperature limits warning, specimen's temperature recovery control, erromessage display, pause, Graphic display, USB port, etc.		
	Tempe	rature ser	nsor			Pt100(JISC1604)	
	Refrigo	ration circ	cuit	Refrigeration method		Dual refrigeration system	
	Remige	audir GII	Juit	Refrigerant		R-404A and HFC-23	
	Heating	g circuit				Strip wire heater	
	Circula	tion fan				Sirocco fan	
	Dampe	r driving r	mecha	nism	Air cylinder		
Protective (device				preventive relay, overheat test room, overheat protect device for test room, refrig low pressure switch, proxi- disconnection detection fu	n thermal relay, circulation fa protector for high temp roor tor for low temp room, uppe erator 1 & 3 overload relay, mity switch for damper, dooi nction, abnormal cooling wa tiput, interlock terminal, etc.	m, overheat protector for r/lower temp limits warning refrigerator 1 & 3 high are lock mechanism, senso
					AC200V, 3-phase,	50/60Hz, power supply flucti	uation range:±10%
	_			Maximum electric power	35KVA	44KVA	48KVA
	Power	supply		consumption	56A	63A	65A
				Operating current Rated current	100A	125A	138A
Primary side facilities	Refrigerator exhaust heat energy		aust	Cooling water flow rate (liter/min)	100A 125A 138		rature: +25°C)/ rature: +32°C).
		(cooling tower)		Cooling water inlet pressure (MPa)	someonon pore diameter. 1 1/4B	0.2~0.5	arameter, i 1/4D
		(sooming tower)			Dry air: 0.4 to 0.7 MPa	To be connected at the back	k of the main body with a
	Air (for	air cylind	er actu	ation)	air hose with external diar	meter of 6mm (external dime	ension)
	Draina	ge (for dis	chargi	ng defrosted water, etc.)	The hose tip to be expose	ed to air (1 side), ϕ 8mm (in	
		plugs for		<u> </u>	silicon hose	2 piece	
Accessories		ion manu				1 copy	
						1 copy	
Test certificate [Note 1] Performances are quarante				1 copy C. the specification value at rated voltage (200 V). Off setting of ECO and hot gas			

I copy

[Note 1] Performances are guaranteed when ambient temperature is +23°C, the specification value at rated voltage (200 V), Off setting of ECO and hot gas control.

[Note 2] When temperature at the installation site is below +5°C or over +35°C, the operation may be stopped for protection of the equipment.

[Note 3] If temperature at the installation site exceeds 30°C, minimum temperature may not be maintained.

[Note 4] Operating current (A) is the maximum current value that can be reached during a normal operation.

[Note 5] Maximum load current (A) is the maximum current that flows when all apparatuses are concurrently turned on, and this is used to determine the specifications of primary side equipment.

[Note 6] When the optional items that provide changes in the main body structure, such as floor load carrying capacity, additional measuring hole are installed additionally, the performance specifications may change.

About cooling water and heat generation systems on primary side

■ Selection of air-cooling or water-cooling system

There are water-cooling specification and air-cooling specification for WINTECH series. Please study the features of each specification carefully and select the specification most suited to the required conditions of the installation site, etc.

Water-cooling specification

- A water-cooling specification which can constantly maintain the water temperature at less than 32°C and secure a certain flow rate (see below). Because the chamber operation stops whenever the water-cooling system stops. daily inspecion of the water-cooling system is necessary for the stable operation of the chamber.
- O Because there is no heat release from the chamber, it has no adverse effects on the surrounding environment.
- Steady performance can be obtained throughout the year by regular maintenance of the water-cooling system.
- Routine cleaning of the water-cooling piper is necessary in order to avoid accmulation of scale on the internal surface of the water-cooling piper and the condenser.

Air-cooling specification

- A heat release systems is necessary to exhaust heat from the chamber such as a ventilation facility and air conditioner. If the chamber is operated in a small room where the air conditioning system is insufficient, the chamber may be forcibly stopped by the protection function when the room temperature becomes too high due to heat released from the chamber. It is advisableto operate the chamber in a room where the ambient temperature is main-tained at less than 30C (maximum operable temperature is 35C)
- The performance can be greatly affected by the ambeint temperature.
- Maintenance including regular cleaning of the condenser filter is realatively easy.
- As compared to the water-cooling specification, the operation noise can be a little louder.
- O It can be easily moved to another location.

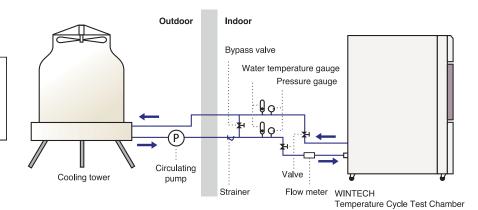
Piping work for water-cooling system (to be done by customer)

For details about piping work on the primary side for NT1050W, NT1250W, NT2050W please refer to the following.

Required cooling capacity of the cooling tower

4.2 cool-ton : NT1050W

• 6.3 cool-ton : NT1250W,NT2050W



<Note>

- In order to prevent erosion of pipes, please adjust the flow rate inside the piper to 3m / sec or less.
- · Make sure to use the cooling tower fan with a thermostal control.
- · Please clean up scale inside the pipes regularly (at least once or twice a year).
- Regarding the water standard of cooling water and makeup water, please refer to the Japan Refrigeration and Air Conditioning Industry's standard No.JRA-GL-02-1994.

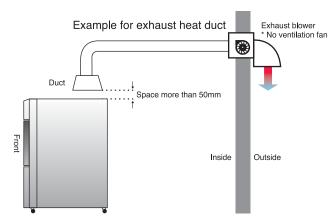
However, the above isfor your reference only. For more detailed advice, please contact your vender.

Recommendation for connection between chamber and duct

Blower is requested to have exhaust air volume more than rated one.

7	2400 (2880)
11	3940 (4340)
11	3940 (4340)
	7 11 11

() is for 60Hz



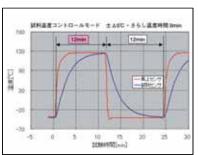
OPTION

Specimen temperature control mode

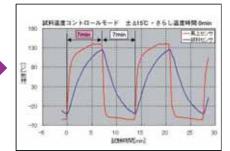
The total test time can be shortened by adding heating / cooling temperature (Δt) on top of the initial atmospheric exposure temperature.



Operation example for specimen temperature control mod



 Operation example 2 of temperature control mode by specimen temperature



 Operation example 3 of temperature control mode by specimen temperature

Paperless recorder

The data can be saved in an external media (SD card) and transferred to the PC using the provided software.



RS485 interface

Complies with the RS485 standard. Excellent for remote control or data management with the PC. Easily connected with a modular

jack type connecter.



Square cable port

By model, square cable port can be added.



Model Standard Left side Right side Air compressor Power supply volume monitor This is a dry air compressor in order to NT550A It can be utilized for management for N/A 1 or 2 actuate dampers and door open / close power supply etc. mechanisms. (It can not be built in the w/o 1 or 2 NT1050A / W recorder chamber.) NT1250A / W N/A 1 or 2 with NT2050W N/A recorder





Round cable port

One cable port is available at left side as standard.



Model	Standard	Left side	Right side	
NT550A	1	1	N/	A
NT1050A / W NT1250A / W	4	1	w/o recorder	1 or 2
NT2050W	1	1	with recorder	N/A

Shelf board / shelf bracket Can be ordered if additional standard shelf boards / shelf brackets are required. (Withstand load: 5.0kg / shelf, only for



Different voltage specification An optional feature for overseas users. Please inform us your required voltage, current, frequency, and other conditions.

Cycle counter

This counter maintains and accumulates the number of cycles even though the power is turned off. By resetting, the number of cycles will go back to "0".

AC 100V plug socket Rated current is 3A.

DEW CYCLE

2way use

- Dew cycle chamber satisfies demand for test of current and sophisticated electronics products, especially autmotive industry, by reappearance of freezing/condensation/drying as cycle repeatedly.
- Dew cycle chamber provided by ETAC is usable for not only dew cycle test but also ordinal temperature cycle test for improvement of test efficiency by one unit as 2 way use.



DEW CYCLE CHAMBER SPECIFICATION SHEET

MODE	EL NO.		DC1200S	DC2010S
Internal dimension	W x H x D (mm)		650 x 500 x 400	700 x 500 x 600
	Low temp. range/		-10°C~-55°C/40%RH~95%RH (at 25°C~80°C)	
	High temp. humid. range			
Dew cycle test	Temp. recovery specification (No specimen)	2 zone	-30°C⇔+25°C 95%RH Soaking time 30 min., recover time within 5 min.	
		3 zone	-30°C⇒+25°C 90%RH⇒+25 Soaking time 60 min., re	
		Low temp. range/high temp. range	-10°C~-55°C/+20°C~+150°C	
Temp. cycle test	Temp. recovery specification (IC 2.5kg))	Recovery time	Within 5 min.	
		Test condition	-55°C/30 min.⇔Room temp./5 min.⇔+130°C/30min.	

ETAC helps our customers produce "High quality product"



*By making the best use of our own expetise and by providing quality service, we aim to help our customers to develop hight-quality, reliable products.

http://www.etac.kusumoto.co.jp/

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ISO9001 Certified JQA-QM8943



Notice for safe use

When using, please read attached manual carefully. Avoid installing in places where water, moisture, dust, or soot may gather. These may cause fire, accident, or electric shock.